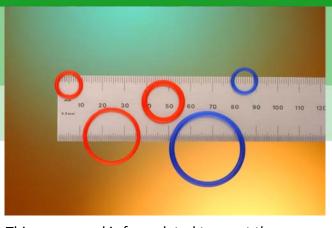
MATERIAL TEST

TRP COMPOUND REFERENCE N°: S275 (page 1 of 2)

Polymer Type: Silicone Rubber

Description

A white FDA high temperature material suitable for a wide range of chemical and foods processes. When used in applications involving moisture, a maximum temperature of +120°C (+248°F) is recommended.



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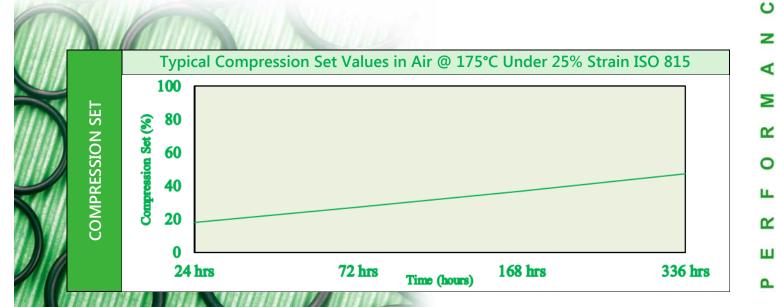
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This compound is formulated to meet the requirements of FDA 21 CFR 177.2600. Service Temperatures -50°C (-58°F) to +200°C (+392°F).

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Property	Typical Values	Test Standard
Colour	White	
Hardness (°IRHD)	62	ISO 48
Tensile Strength (MPa)	9.6	ISO 37
Modulus @ 100% (MPa)	3.4	ISO 37
Elongation @ Break (%)	229	ISO 37
Tear Strength (N/mm)	18.6	ISO 34
Specific Gravity (g/cm³)	1.15	ISO 2781



MATERIAL TEST DATA

TRP COMPOUND REFERENCE N°: S275 (page 2 of 2)

Polymer Type: Silicone Rubber

	Property (after 168 hours @ 175°C)	Typical Values	Test Standard
	Hardness Change (°IRHD)	+4	ISO 188
g	Tensile Change (%)	-23.9	ISO 188
	Elongation Change (%)	-26.6	ISO 188
AGI			
AIR-AGEING	Property (after 336 hours @ 175°C)	Typical Values	Test Standard
A	Hardness Change (°IRHD)	+5	ISO 188
	Tensile Change (%)	-24.2	ISO 188
	Elongation Change (%)	-29.4	ISO 188

	Property (after 168 hours @ 100°C)	Typical Values	Test Standard
	IRM 901 OIL		
	Volume Change (%)	+2.6	ISO 1817
EST	Hardness Change (°IRHD)	-1	
ABSORPTION TEST			
10 <u>1</u>	IRM 903 OIL		
RPT	Volume Change (%)	+32.1	ISO 1817
SOI	Hardness Change (°IRHD)	-24	
AB			
	DISTILLED WATER		
	Volume Change (%)	+1.2	ISO 1817
	Hardness Change (°IRHD)	-2	

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The properties given on this data sheet is derived from tests carried out by TRP Polymer Solutions Ltd. They should not be regarded as specifications, but only as typical properties of the material described. It is intended for use by persons having technical skills and understanding of the seal and gasket design. Since the conditions of use are outside our control, nor have we designed the product shape, we can make no warranties, express or implied and assume no liability in connection with any use of this information.

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